

Thompson.

.45 OWNERS:
We recommend the
use of 230 gr. .45
ACP ball ammunition
only.

by **Auto-Ordnance Corporation**

Manufacturers of the famous "Tommy Gun"

OWNERS MANUAL For Models

1911A-1



and
ZG-51
"PIT-BULL"

WEST HURLEY, NEW YORK 12491 914/679-7225 TELEX #145331

Congratulations and thank you for purchasing a classic American firearm. The Thompson 1911A1 and "Pit Bull" by Auto-Ordnance.

We have made every effort to provide you with a pistol you will be proud to shoot and display. However, emphasis must be placed on the importance of proper handling and maintenance. Please familiarize yourself with the information on the following pages.

Thank you again and we wish you many years of safe, enjoyable shooting.

AUTO-ORDNANCE CORPORATION

**Warranty is voided if any alterations or modifications are made to the pistol.*

A. SAFETY PRECAUTIONS

1. Always wear ear and eye protection.
2. Always check barrel for obstructions.
3. DO NOT store loaded magazine in weapon until you are ready to fire.
4. DO NOT place trigger finger within trigger guard until you are ready to fire.
5. If gun does not fire, make sure slide is completely home.
6. In the event of a misfire, keep weapon pointed down range for at least five seconds in case of delayed ignition; then remove magazine and pull the slide back. This should insure ejection of a misfired cartridge. Inspect chamber to see that it does not contain a misfired cartridge.

B. AMMUNITION

In all Thompson pistols, we recommend the use of ball ammunition only. For proper function we DO NOT recommend the following types of ammunition:

HOLLOW POINTS, SEMI-WADCUTTERS or RELOADS

C. OPERATING INSTRUCTIONS

1. Load magazine; 7 rounds for .45 caliber models, 9 rounds for .38 super and 9mm calibers.
2. Make sure magazine is locked in position.
3. Release slide stop safety. Point gun down range, draw slide back and let snap forward. Gun is now ready to fire.

TAKE DOWN PROCEDURES

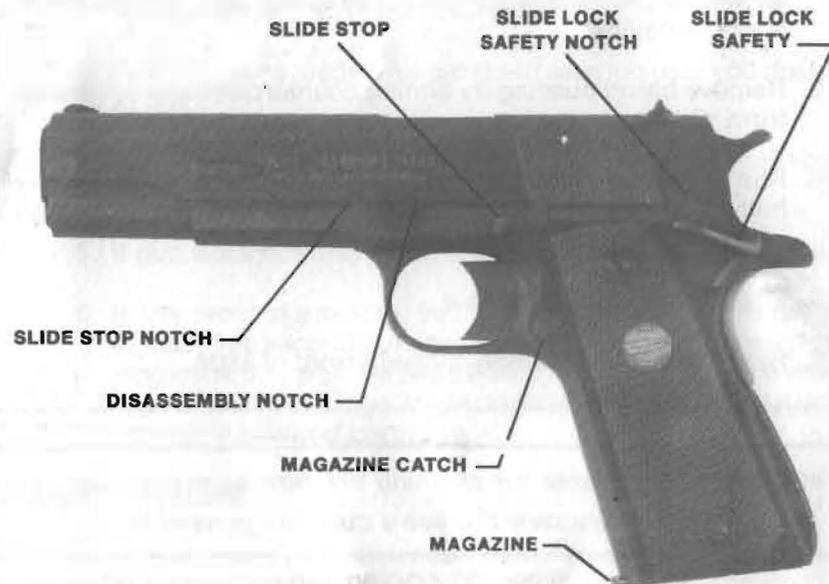
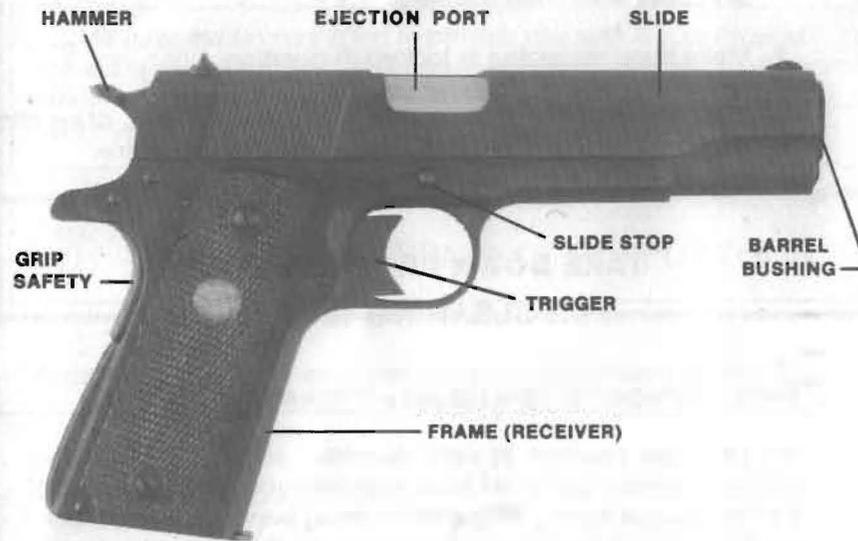
FOR CLEANING 1911A1

1. Remove magazine, operate slide to insure gun is empty.
2. With muzzle pointed in safe direction away from face (we recommend this as recoil plug is under recoil spring tension), depress recoil spring plug while turning barrel bushing clockwise ¼-turn (use barrel bushing wrench if necessary). Recoil spring plug and recoil spring may now be removed. Caution should be used at this point as recoil spring plug is under recoil spring tension.
3. Remove barrel bushing by turning counterclockwise to release from slide.
4. Remove slide stop by pulling slide rearwards approximately half way until disassembly notch (see picture) is lined up with slide stop release notch. Lift out slide stop.
5. Pull slide forward off frame.
6. Remove barrel assembly through front of slide.

Take down procedures for cleaning are now accomplished. For further disassembly, see a qualified gunsmith.

**** TO REASSEMBLE —
REVERSE THE ABOVE PROCEDURE**

1911A1



The ZG-51 "Pit Bull" is of the same basic design as our 1911A1.



TAKE DOWN FOR CLEANING

1911A1 ZG-51 "PIT BULL" — TAKE DOWN PROCEDURES FOR CLEANING

The ZG-51 "Pit Bull" is of the same basic design as our 1911A1 pistol with the exception of the barrel bushing and recoil springs.

1. Remove magazine and operate slide to assure gun is empty.
2. With hammer in full cocked position pull slide rearward until disassembly notch is aligned with slide stop release notch. With slide in this position press out slide stop from opposite side of frame. Lift slide stop out of frame.

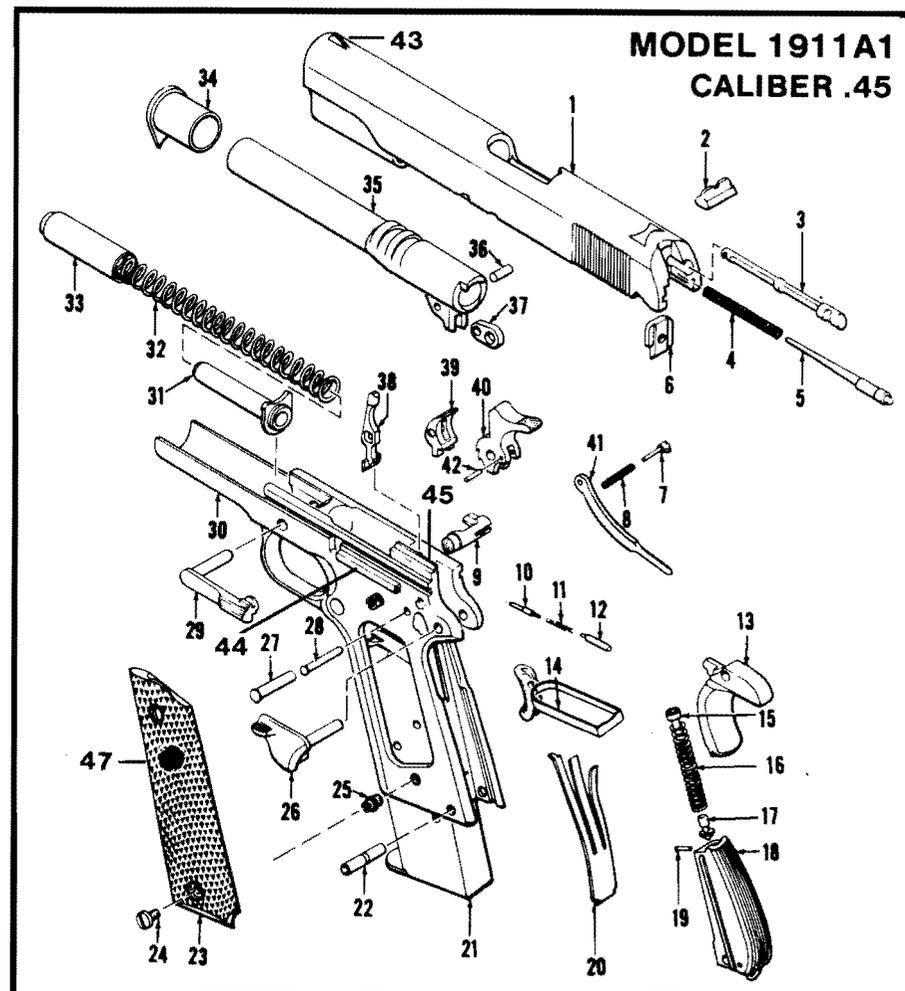
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3. Carefully pull slide forward off of frame (observe position of part assembly).
4. Notice bowed side of recoil spring guide is facing down on barrel. Remove recoil spring and recoil spring guide.
5. Remove recoil spring plug.
6. Turn barrel bushing counterclockwise approximately 1/2-inch and remove.
7. Barrel may now be removed through the front of slide.

Take down procedures for cleaning are now accomplished. For further disassembly, see a qualified gunsmith.

REASSEMBLY OF THE ZG-51 "PIT BULL"

1. Replace slide components in reverse order with recoil springs and guide under tension with the barrel assembly.
2. Align slide on frame rails.
3. With rearward motion of slide — align disassembly notch on the slide with disassembly notch on frame. (Downward pressure on barrel through ejection port may be necessary.)
4. Observe barrel link through slide stop hole in frame and align with slide stop hole (a small screwdriver or similar device may be used to align barrel link with frame hole). Insert slide stop (slide stop will only partially enter at this point).
5. Using small screwdriver or similar device depress slide stop plunger to clear slide stop.
6. Pull slide rearward until slide disassembly notch and frame disassembly notch align. Press slide stop home.
7. Operate slide and check for proper functioning of pistol.
8. Reassembly is now complete.



Please Specify Model and Caliber when ordering parts.

DESCRIPTION	PART NO.		
Slide	G1	Mainspring Housing Pin Retainer	G17
Rear Sight	G2	Mainspring Housing	G18
Extractor	G3	Mainspring Cap Pin	G19
Firing Pin Spring	G4	Sear Spring	G20
Firing Pin	G5	Magazine	G21
Firing Pin Stop Plate	G6	Mainspring Housing Pin	G22
Magazine Catch Lock	G7	Hand Grip w/Medallion B. Right	G23
Magazine Catch Spring	G8	Grip Screw	G24
Magazine Catch	G9	Stock Screw Bushing	G25
Slide Stop Plunger	G10	Safety Catch	G26
Plunger Spring	G11	Hammer Pin	G27
Safety Catch Plunger	G12	Sear and Disconnect Pin	G28
Grip Safety	G13	Slide Stop	G29
Trigger	G14	Frame (Receiver)	G30
Mainspring Cap	G15		
Mainspring	G16		
		Mainspring Housing Pin	G31
		Recoil Spring Guide	G32
		Recoil Spring	G33
		Plug	G34
		Barrel Bushing	G35
		Barrel	G36
		Barrel Link Pin	G37
		Barrel Link	G38
		Disconnecter	G39
		Sear	G40
		Hammer	G41
		Hammer Strut	G42
		Hammer Strut Pin	G43
		Front Sight	G44
		Plunger Tube	G45
		Ejector	G46
		Ejector Pin (Not Shown)	G47
		Medallion	G47

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by

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